

# DENVER F2

## ELECTRONIC BURNER



## **IMPORTANT – READ BEFORE USE**

It is imperative that this manual is read carefully and in full before the fireplace is installed or operated.

Keep this manual in a safe place for future reference.

### **INSTALLATION, OPERATION AND SAFETY**

The installation and operating instructions must be strictly followed, and all safety precautions described in this manual must be observed at all times.

Failure to comply with these instructions may result in personal injury or damage to the fireplace.

### **LIABILITY**

Decoflame ApS cannot be held liable for any damage or injury resulting from non-compliance with the instructions contained in this manual.

### **PACKAGING**

Please retain the original packaging, as it is required should the fireplace need to be returned to the factory for service or repair.

### **FUEL REQUIREMENTS**

Only bioethanol with a pure alcohol content of 96.5–97.5 %, without additives or oils, may be used. The bioethanol must not be viscous or gel-like, and no substances may be added.

### **PRODUCT ORIGIN AND SAFETY**

All bioethanol fireplaces from Decoflame are designed, manufactured and quality-controlled in Denmark, with a strong focus on product safety and user-friendliness.

Safety is paramount when working with open flames. All safety instructions described in this manual must be strictly observed.

### **ELECTRICAL CONNECTION**

If the fireplace is equipped with electronic components, it must be connected to an earthed power supply (220–240 V~ / 50 Hz / 1 kW).

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## GENERAL INFORMATION

Decoflame bioethanol fireplaces are developed as high-quality interior products that combine contemporary design with functional fire technology. The fireplaces are intended for indoor use and are designed to create atmosphere and visual warmth as a decorative element in residential and commercial environments.

### DESIGN AND MANUFACTURING

All Decoflame bioethanol fireplaces are designed, manufactured and quality-controlled in Denmark. The development process focuses on precision engineering, durability and consistent product quality. Each fireplace is produced using carefully selected materials and components to ensure long-term reliability and safe operation.

### INTENDED USE

The fireplace is intended for use as a decorative fire feature. It is designed to supplement existing heating sources and must not be considered a primary heat provider. The fireplace must only be used in accordance with the instructions and limitations described in this manual.

### PRODUCT VARIANTS AND CONFIGURATIONS

Decoflame fireplaces are available in several configurations, including freestanding, wall-mounted and built-in solutions. Depending on the model, the fireplace may be equipped with a manual burner or an electronic burner system. The specific configuration and burner type are described in the relevant sections of this manual.

### FUEL TYPE

Decoflame fireplaces are designed exclusively for use with liquid bioethanol fuel that complies with the specified quality requirements. The use of alternative fuels, gel fuels or modified bioethanol products is not permitted and may result in unsafe operation or damage to the fireplace.

### ELECTRICAL COMPONENTS

Some Decoflame fireplaces are equipped with electronic components, including control systems, sensors and safety features. These fireplaces require connection to a fixed, earthed power supply. Electrical requirements and operating conditions are specified in the relevant sections of this manual.

### STANDARDS AND COMPLIANCE

Decoflame bioethanol fireplaces are developed in accordance with applicable European standards and general safety principles for open-fire products. The user is responsible for ensuring that installation and use comply with local building regulations and national requirements.

## PACKAGING, DELIVERY & UNPACKING

The fireplace is delivered carefully packed to protect it during transport and handling. Proper inspection upon delivery and correct unpacking are essential to ensure that the fireplace is received in perfect condition and can be installed safely.

### PACKAGING TYPES

Depending on the model and size, the fireplace may be delivered in one of the following packaging types:

- Cardboard box with protective polystyrene, placed on a pallet
- Wooden crate with internal protective packaging, mounted on a pallet for safe handling

The packaging is designed to protect the fireplace from impact and vibration during transport.

### DELIVERY INSPECTION

Upon delivery, the packaging must be inspected carefully for visible damage while the courier is present.

Any damage to the packaging must be noted immediately on the delivery note.

### IMPORTANT – TRANSPORT DAMAGE

If visible damage is found on the packaging, it is essential to:

- Make a written remark on the delivery note before signing
- Ensure that the remark is acknowledged by the courier

Failure to note transport damage at delivery may result in loss of the right to make a claim.

### DOCUMENTATION OF TRANSPORT DAMAGE

In the event of transport damage, Decoflame must be contacted immediately.

The following documentation is required:

- Photos of all sides of the packaging
- Photos of the fireplace and any visible damage
- A description of the damage
- A copy or photo of the delivery note with the damage remark and tracking number

Transport damage must be reported within 3 working days from the date of delivery.

### UNPACKING THE FIREPLACE

Move the packaged fireplace as close as possible to its final installation location before unpacking.

Open the packaging carefully to avoid scratching or damaging the fireplace or its components.

For wooden crates, suitable tools such as a screwdriver or drill with the appropriate bit may be required. Always remove the fireplace slowly and place it on a stable, level surface.

Ensure that all protective packaging materials are removed and that all components are present. If any parts are missing or damaged, contact Decoflame immediately before proceeding with installation.

### RETAINING THE PACKAGING

The original packaging must be retained in case the fireplace needs to be returned to the factory for service or repair.

If the original packaging is no longer available, replacement packaging can be supplied by Decoflame upon request.

### DO NOT – HANDLING AND UNPACKING

- DO NOT** open the box or wooden crate using sharp objects.
- DO NOT** flip the cardboard box or wooden crate onto its sides or top. Always follow the arrow markings
- DO NOT** use hammers or other impact tools.
- DO NOT** use saws or similar cutting tools
- DO NOT** smoke during unpacking, as residual bioethanol vapours may be present.
- DO NOT** lift the fireplace by parts that are sensitive to bending or mechanical stress.

Failure to comply with the above instructions may result in damage to the fireplace or personal injury.

**CONTACT INFORMATION – DECOFLAME**

If you have any questions regarding delivery, packaging, transport damage or documentation, please contact Decoflame using the details below..

**Decoflame ApS**

Vang Mark 2  
9380 Vestbjerg  
Denmark  
Tel.: +45 96 30 48 00

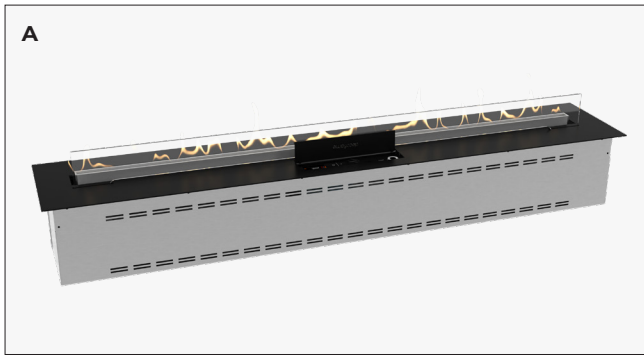
Email: [logistics@decoflame.dk](mailto:logistics@decoflame.dk)  
Email subject line: Order number (4–5 digits)

**Opening Hours:**

Monday–Thursday: 08:00–16:00  
Friday: 08:00–15:30 (Danish time)

Decoflame refers to its General Sales and Delivery Terms. If you have any questions or uncertainties, please contact Decoflame or your local retailer.

**THE CONTENTS OF THE BOX**



<b>A:</b>	Denver F2 Burner with open cable	1 pc
<b>B:</b>	Front Glass	1 pc
<b>C:</b>	External fuel pump	1 pc
<b>D:</b>	Remote control	1 pc
<b>E:</b>	Manual	1 pc
<b>F:</b>	Product identification label	1 pc



**DENVER F2 ELECTRONIC BURNER**

Denver F2 is a fully integrated electronic bioethanol burner designed for built-in fireplace applications. The burner is developed for controlled combustion, stable flame performance and advanced operational safety in indoor installations.

The system incorporates an electronically regulated fuel supply and an automated ignition and shutdown sequence.

Flame intensity is controlled via two predefined flame levels, ensuring consistent heat output and operational stability across all available sizes.

The burner is equipped with integrated safety systems including:

- Automatic emergency shut-off
- Continuous fuel level monitoring
- Spill detection system
- CO<sub>2</sub> monitoring (air quality supervision)
- System self-diagnostics

Operational parameters are continuously supervised. In the event of abnormal conditions, the system will automatically interrupt operation.

Fuel refilling is carried out using the supplied external electronic pump with quick-connection interface. The closed refilling system ensures controlled fuel transfer and minimises the risk of spillage or vapour exposure.

The burner is designed for installation in non-combustible constructions and must be integrated in accordance with the installation requirements specified in this manual.

It is intended exclusively for use with approved bioethanol (96.5–97.5%) and is not designed as a primary heating appliance.

For detailed fuel requirements and handling instructions, see section “Bioethanol”.

**GENERAL INFORMATION**

Model: Denver F2  
 Flame Levels: 2  
 Operation Type: Electronic  
 Fuel type: Bioethanol 96.5 – 97.5%

**DESIGN & MATERIALS**

Material: Stainless steel / Powder-coated aluminium  
 Finish: Black powder coating  
 Glass Quality: Tempered diamond clear glass  
 Standard Glass: 1x Low Glass

**INSTALLATION REQUIREMENTS**

Power Supply: 230 V AC (220 V compatible), 50–60 Hz, earthed connection  
 Installation Environment: Indoor

**PHYSICAL SPECIFICATIONS**

MODEL	WIDTH (MM)	HEIGHT (MM)	DEPTH (MM)	WEIGHT (KG)	FLAME TRAY (MM)
Denver F2	520	163	215	11	400
	720			15	600
	1120			21	1000

**TECHNICAL OVERVIEW**

Denver F2

MODEL	520	720	1120
Flame Levels	2	2	2
Capacity (liters)	3.5	4.8	7.6
Nominal Heat Output (kWh)	2.4	3.7	5.1
Burn Time at Maximum Level (hours)	8.4	9.9	8.4
Min. Room Size (m <sup>3</sup> )	51	77	140

## BUILT-IN INSTALLATION

Electronic bioethanol burners are designed for integration into custom-built fireplace constructions.

Built-in installation places specific requirements on:

- Wall construction
- Structural stability
- Recess sealing
- Ventilation control
- Electrical connection

All requirements in this section must be fully complied with.

**NOTE**

Non-compliant installation, incorrect recess construction, insufficient ventilation, unsealed penetrations or use of combustible materials may result in overheating, unstable combustion, automatic safety shutdown, malfunction and voiding of the warranty.

### WALL CONSTRUCTION REQUIREMENTS

The burner must be installed exclusively in non-combustible constructions.

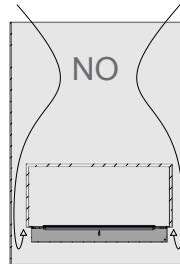
Approved materials include:

- Concrete
- Brick / masonry
- Steel
- Certified fire-rated building boards

Combustible materials such as wood, MDF, plywood, particle board or similar must not be exposed within the installation recess unless fully protected by a certified non-combustible barrier in accordance with applicable building regulations.

The surrounding construction must:

- Be dimensionally stable
- Resist heat accumulation
- Maintain structural integrity over time

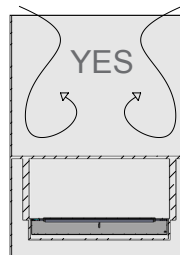


**✗ DO NOT!**

Do not install the burner in a wall construction that is open above and below the recess.

Open vertical cavities may create uncontrolled internal convection inside the wall structure, which can destabilise the flame and activate safety shutdown.

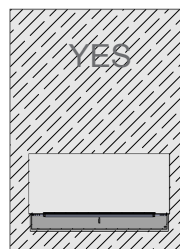
The recess must not function as a ventilation shaft or chimney.



**✓ DO**

Install the burner in a closed wall construction.

The recess above and below the burner must be fully enclosed to prevent internal air circulation within the wall structure.



**✓ DO (Solid Wall)**

The burner may be installed directly in a solid non-combustible wall (e.g. brick or concrete) using the specified cut-out dimensions.

Solid constructions prevent internal air movement and provide stable operating conditions.

### PREPARATION OF WALL

The built-in recess must be constructed as a sealed installation volume.

The upper, lower and side sections of the recess must be fully closed and sealed to prevent uncontrolled air circulation inside the wall structure.

The burner must not draw air from:

- Concealed wall cavities
- Floor voids
- Ceiling spaces
- Hollow wall structures

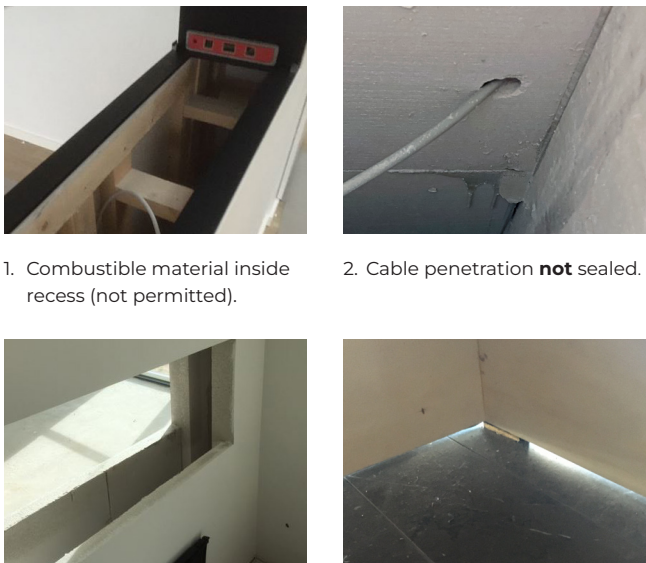
Uncontrolled internal airflow may:

- Disturb flame stability
- Affect combustion behaviour
- Trigger safety monitoring systems
- Cause automatic shutdown
- Create a fire hazard

Cable penetrations must be sealed using fire-resistant sealant or equivalent approved materials.

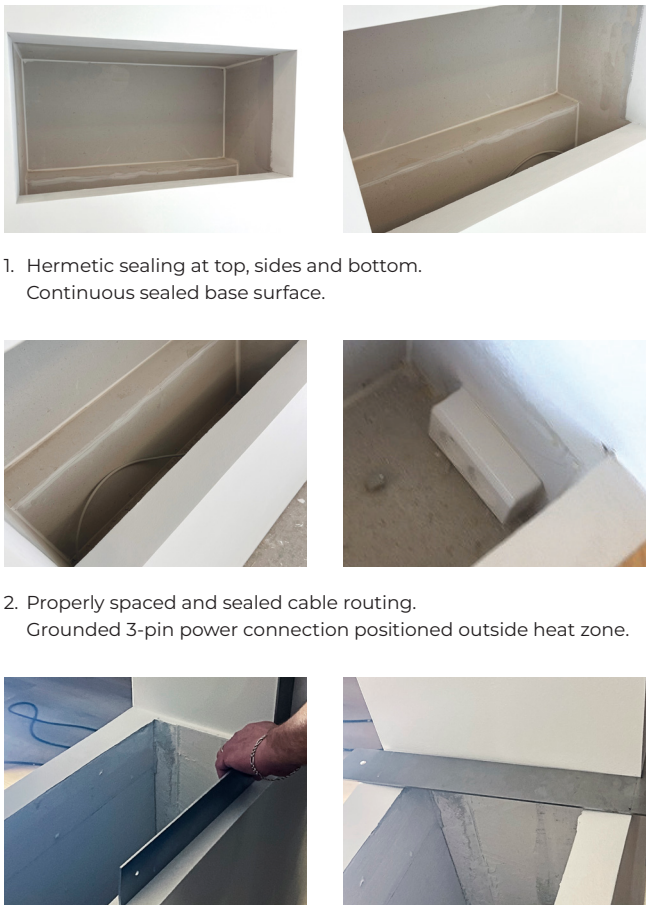
Seal all openings tightly to eliminate false draft.

**✗ NOT APPROVED**



1. Combustible material inside recess (not permitted).
2. Cable penetration **not** sealed.
3. Side sections **not** sealed against false draft.
4. Bottom of recess **not** sealed, allowing air leakage.

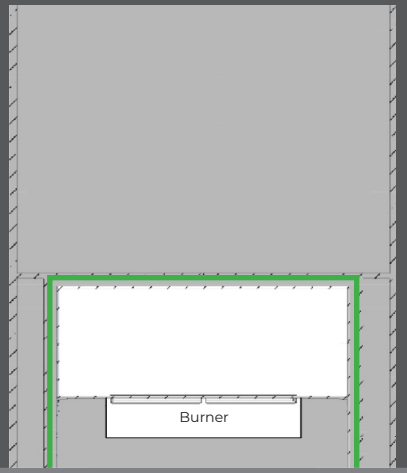
**✓ APPROVED**



1. Hermetic sealing at top, sides and bottom. Continuous sealed base surface.
2. Properly spaced and sealed cable routing. Grounded 3-pin power connection positioned outside heat zone.
3. Dimensionally stable and level recess walls. Cross-measurements must be level and aligned to ensure structural stability.

**IMPORTANT**

The recess must be hermetically sealed at both the top and the sides to prevent false draft. See the green marking.




**CUT-OUT REQUIREMENTS**

The recess dimensions shall correspond to the technical specifications for the selected burner model and size.

Installation shall be based on the applicable technical documentation, including the dimensional principle drawings provided for the specific model.

If the relevant drawings are not available, they must be obtained from Decoflame or an authorised retailer prior to construction. Installers are responsible for verifying all required measurements before commencing work.

**DIMENSIONAL CALCULATION PRINCIPLE**

The vertical installation principles are defined by fixed dimensional values for the burner construction.

The horizontal dimension (width) varies according to the selected burner size.

The recess width shall be calculated using one of the following reference methods:

Method A:

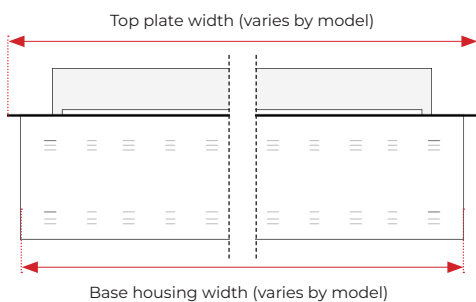
Recess width = Top plate width (burner) - 15 mm

Method B:

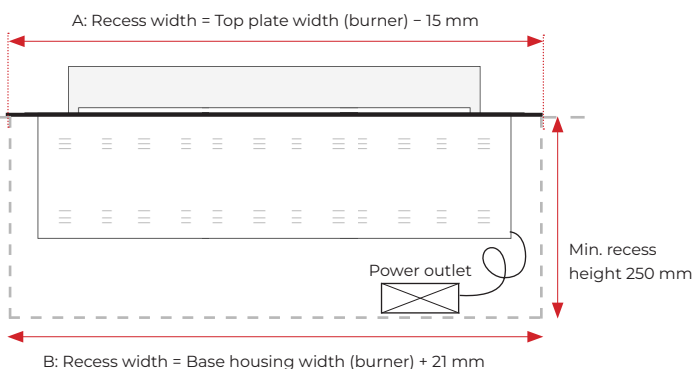
Recess width = Base housing width (burner) + 21 mm

These tolerances define the required installation clearance and ensure correct seating of the burner without mechanical stress.

**BURNER DIMENSIONS (REFERENCE VALUES):**



**RECESS WIDTH (CUT-OUT RESULT):**



**VERTICAL DIMENSION (HEIGHT)**

The recess height shall allow full insertion of the burner housing while ensuring that the top plate rests evenly on the finished surface without mechanical stress.

A minimum vertical clearance of 250 mm must be maintained from the underside of the burner top plate to the bottom of the recess.

This clearance ensures:

- Correct positioning of the grounded power outlet
- Safe cable routing
- Service accessibility

Insufficient clearance may obstruct electrical connection and future servicing.

An active earthed power outlet shall be installed inside the recess, positioned at the bottom right-hand side. The outlet should be located below tank level (i.e. below 160 mm) to ensure correct connection and service access.

**NOTE**

If future replacement with a Decoflame Hybrid model is anticipated, a minimum recess depth of 400 mm is recommended.

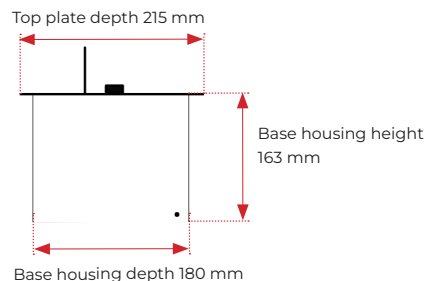
**INSTALLATION DEPTH**

The installation depth must allow the burner housing to seat fully within the recess while ensuring stable and level support.

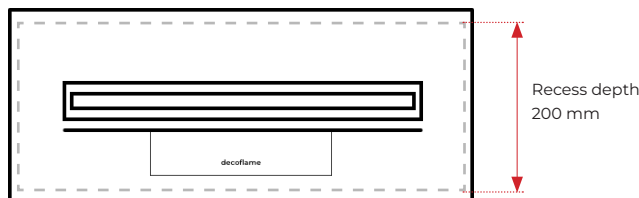
The burner must not be forced into the recess.

All internal corners of the recess shall be 90°. All supporting surfaces must be level and dimensionally stable.

**BURNER FIXED HEIGHT/DEPTH (REFERENCE):**



**RECESS DEPTH (CUT-OUT RESULT):**



**STRUCTURAL HEIGHT ABOVE RECESS**

In solid masonry or other non-combustible built-in constructions, the recess must include sufficient structural height above the burner opening.

Where no steel plate, heat shield or prefabricated casing is installed above the recess, a minimum structural height of 500 mm above the burner opening shall be maintained.

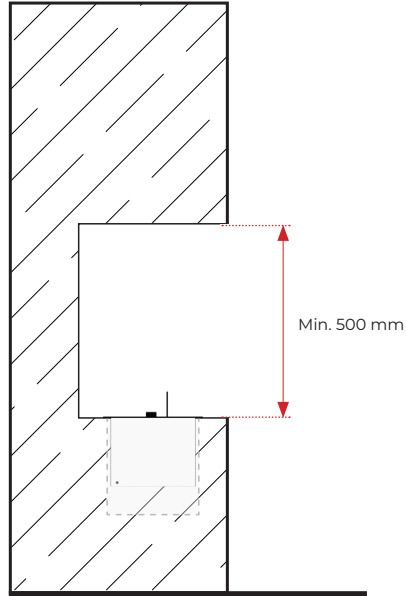
This requirement ensures controlled heat migration within the surrounding structure and forms part of the overall recess dimensioning principles described in this section.

Insufficient structural height may result in:

- Heat accumulation
- Thermal stress in surrounding materials
- Cracking of masonry or plaster joints over time

**NOTE**

When installed in a Decoflame casing, installation must follow the specific casing installation manual supplied with the product.



**INSTALLATION BELOW TV OR HEAT-SENSITIVE EQUIPMENT**

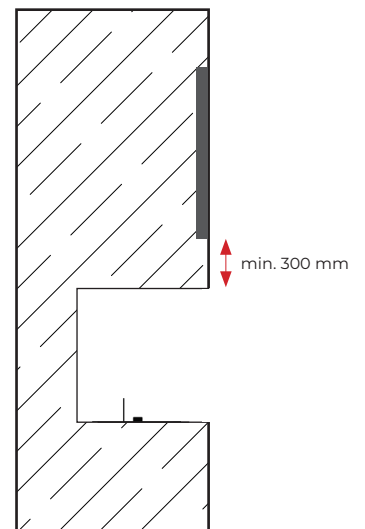
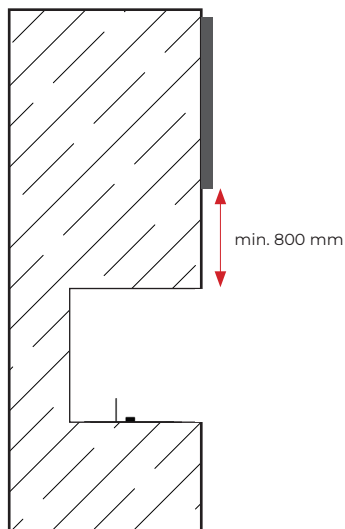
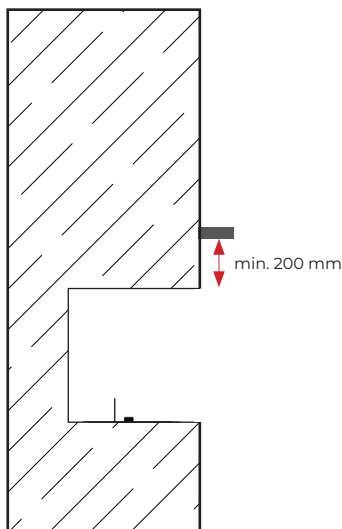
Installation of televisions, electronic equipment or other heat-sensitive components directly above the burner is not recommended due to natural upward heat migration.

If installation above the burner is required, the following minimum clearances shall be observed:

- Minimum vertical distance: 800 mm (open installation without shielding)
- Minimum vertical distance: 200 mm when an approved deflecting shelf or shielding construction is installed

The installer is responsible for verifying that the selected configuration prevents excessive heat exposure to mounted equipment.

Decoflame assumes no responsibility for damage to electronic devices installed above the burner.



**BURNER INSTALLATION PROCEDURE**

This procedure applies after the recess has been completed and verified in accordance with the dimensional, structural and electrical requirements defined in this manual and the applicable technical drawing.

**STEP 1 – Verification**

Verify that the recess:

- Is clean and free from dust, debris and installation residue
- Complies with the specified dimensions
- Contains a correctly installed and accessible grounded power outlet (230 V AC (220 V compatible), 50–60 Hz)
- Has level and dimensionally stable supporting surfaces

⚠ Do not proceed with installation if any deviation is identified.

**STEP 2 – Electrical Preparation**

Ensure the power supply is switched OFF before connection.

Connect the burner power cable to the grounded power outlet inside the recess.

Ensure that:

- The cable is not routed across sharp edges
- The cable is not twisted, pinched or under tension
- The connection does not interfere with proper seating of the burner

**STEP 3 – Insertion of Burner**

Carefully lower the burner vertically into the recess.

⚠ Do NOT tilt the burner during insertion.

Ensure that:

- The base housing seats evenly within the recess
- The top plate rests fully and evenly on the finished surface
- No mechanical resistance or obstruction is encountered

⚠ The burner must not be forced into position.

**STEP 4 – Final Positioning Check**

Verify that:

- The burner is horizontally aligned
- The top plate sits flush with the surrounding finished surface
- No mechanical stress is applied to the base housing

**STEP 5 – Glass Installation (if applicable)**

Only install the glass after the burner is correctly positioned and level.

The glass panel is designed with two integrated mounting legs formed as part of the lower glass profile.

Install the glass by:

- Holding the glass vertically
- Aligning both legs with the corresponding holes in the top plate
- Lowering the glass straight down until both legs are fully seated

⚠ Do NOT:

- Tilt or twist the glass during insertion
- Insert one leg before aligning the other
- Slide the glass across the top plate
- Apply force if resistance is encountered

Ensure the glass stands vertically and without mechanical stress.

Avoid scratching the top plate during installation.

## GENERAL SAFETY

Bioethanol fireplaces involve the use of open flames and must therefore always be operated with a high level of care and attention. Correct use in accordance with this manual is essential to ensure personal safety, safe surroundings and reliable operation of the fireplace.

### OPEN FIRE AND RESPONSIBILITY

The fireplace produces a real, open flame. The user is responsible for operating the fireplace in a safe and controlled manner at all times. Only adults may operate the fireplace, and it must never be left unattended while in use.

### CHILDREN AND PETS

Children and pets must always be supervised when the fireplace is in operation. The fireplace must be positioned and used in a way that prevents contact with flames, hot surfaces or other potentially hazardous parts.

### VENTILATION AND ROOM AIR QUALITY

Adequate natural ventilation of the room is required during operation of the fireplace. Fresh air supply must be ensured without creating draughts, as excessive air movement may affect flame behaviour and combustion stability.

#### NOTE

Persons with respiratory conditions or asthma are advised to keep a window slightly open during operation of the fireplace.

### HOT SURFACES

During operation, parts of the fireplace, including the burner and any protective glass, may become hot. Care must be taken to avoid contact with hot surfaces during and after use, until the fireplace has fully cooled down.

### DECORATIVE PURPOSE

The fireplace is intended primarily for decorative purposes. It is designed to supplement existing heating sources and must not be considered or used as a primary heat source.

### FIRE SAFETY AND PREPAREDNESS

Appropriate fire-extinguishing equipment must always be readily available when operating the fireplace. The user must be familiar with basic fire safety principles before using the fireplace.



### IN CASE OF FIRE – EMERGENCY INSTRUCTIONS

In the event of a fire, remain calm and act according to the following guidelines:

Suitable extinguishing media include carbon dioxide (CO<sub>2</sub>), dry chemical powder, foam or alcohol-resistant foam, and water spray (mist only).

For minor fires, use CO<sub>2</sub>, dry chemical powder, alcohol-resistant foam or carefully smother the flames using a moistened cloth.

For major fires, use alcohol-resistant foam or water spray.

Do not use a water jet. Do not rinse the floor with water, as bioethanol vapours may spread and re-ignite.

If the fire is assessed to be out of control, contact the fire authorities immediately.

## OPERATIONAL SAFETY – DO NOT

The following safety instructions apply during operation of the fireplace. Failure to comply with these instructions may result in fire, personal injury or damage to the fireplace. Bioethanol fireplaces involve real, open flames and must always be operated with care and common sense.



### DO NOT – FUEL HANDLING AND REFILLING

- 1 **DO NOT** light the fireplace if the burner has been overfilled.

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- 2 **DO NOT** refill the burner until the temperature has dropped below 40 °C.

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- 3 **DO NOT** refill the burner while it is in use or still hot from previous operation.

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- 4 **DO NOT** smoke when filling or handling bioethanol, as it is highly flammable.

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- 5 **DO NOT** mix bioethanol with other fuels or add additives, oils or scents.

### DO NOT – FIRE BEHAVIOUR

- 1 **DO NOT** attempt to extinguish the fire by blowing into the flames.

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- 2 **DO NOT** blow into the flames, as this may cause the fire to spread and become uncontrollable.

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- 3 **DO NOT** touch the flames at any time.

### DO NOT – MAINTENANCE AND CLEANING

- 1 **DO NOT** perform cleaning, maintenance or adjustments while the fireplace is hot or in operation.

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- 2 **DO NOT** use water, solvents or aggressive cleaning agents on the burner or fireplace components unless specified in this manual.

### DO NOT – DECORATIVE MATERIALS AND PLACEMENT RESTRICTIONS

- 1 **DO NOT** place any objects on top of the burner.

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- 2 **DO NOT** decorate the burner with ceramic pebbles, stones, logs or other items unless explicitly approved by Decoflame.

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- 3 **DO NOT** place stones or pebbles on the burner, as they may crack and cause injury or damage.

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- 4 **DO NOT** place flammable materials, clothing or objects on or near the fireplace.

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- 5 **DO NOT** place valuable items, paintings or electronic equipment such as TV screens or speakers above the fireplace, as rising heat may cause damage.

### DO NOT – USE AND HANDLING

- 1 **DO NOT** use the fireplace or burner as a barbecue or cooking device.

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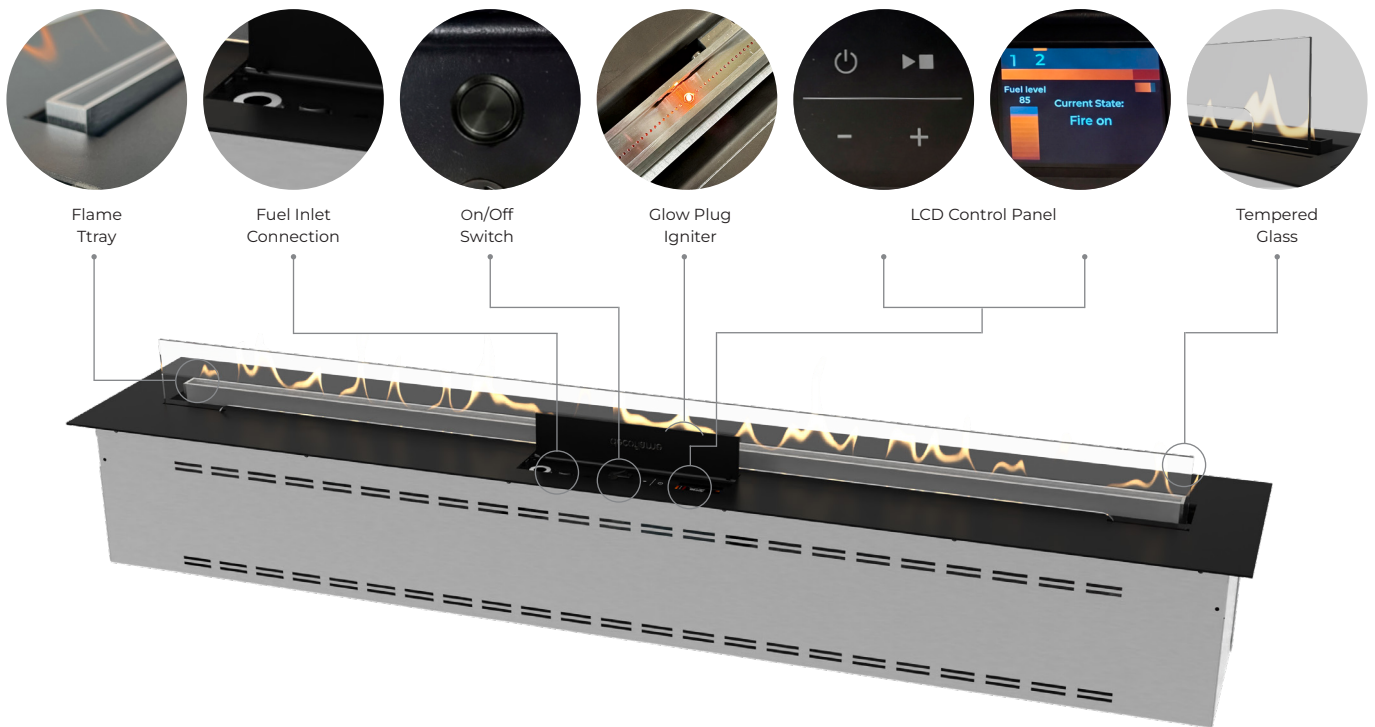
- 2 **DO NOT** cover the fireplace while it is lit or still hot.

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- 3 **DO NOT** touch metal parts, the burner or glass components during operation or until the fireplace has fully cooled down.

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- 4 **DO NOT** modify the fireplace or any of its components.



## OPERATIONS INSTRUCTIONS

This chapter describes the operation of fireplaces equipped with the Decoflame F2 electronic burner. Always read and follow all safety instructions before operating the fireplace.

The F2 burner is electronically controlled and designed to provide safe, controlled ignition, flame regulation and shutdown.

### CONTROL SYSTEM & OPERATION

The fireplace is operated via the Operating Panel, which provides access to the main power switch, display, fuel filling connection, electronic pump interface and the integrated Control Panel.

The Control Panel consists of the control buttons used for daily operation, including ignition, flame regulation and shutdown.

The fireplace is supplied with a remote control, allowing the same operating functions available via the Control Panel to be operated wirelessly.

The control system manages ignition, flame regulation and continuous safety monitoring automatically.



### FIRST START – SWITCHING THE POWER SUPPLY ON

Before operating the fireplace, ensure that it is correctly installed and that all safety requirements described in this manual have been fulfilled.



Press the MAIN ON/OFF BUTTON on the Operating Panel to activate the power supply to the fireplace.

Once activated, the power supply should normally remain switched on.

#### NOTE

The power supply should only be switched off under the following circumstances:

- If the fireplace will not be used for an extended period of time
- In the event of an emergency



**1. SWITCHING THE DISPLAY ON**  
Press the ON/OFF button on the control panel to switch the display on.



**2. SWITCHING THE FLAMES ON / OFF**  
Press the START/STOP button on the control panel **TO START** the ignition process.

After approximately 3 minutes, the first flames will appear around the centre of the fire tube. After an additional 3 minutes, the fireplace will have heated up and flames will extend across the full width of the Flame tray.

Once ignition is complete, the display will show FIRE ON. The flame height can now be adjusted.

To switch the **FLAMES OFF**, press the START/STOP button again.

### 3. ADJUSTING THE FLAME LEVEL

Press the - or + buttons to decrease or increase the flame height.

#### NOTE

When the + or - button is pressed and released briefly, the flame level will decrease / increase by one step. This adjustment is only performed when the button is pressed for a short duration.

Adjust the flame height gradually and allow the burner to stabilise between adjustments.



### DISPLAY STATES & STATUS INDICATIONS

The fireplace display provides continuous visual feedback on the current operating state, system status and user-selected functions.

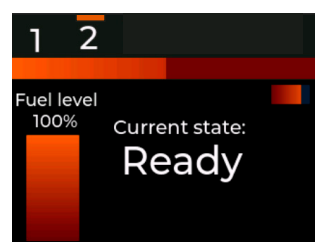
During operation, the display may present different states depending on ignition phase, flame level, refilling mode or system conditions. These states are designed to give clear information about the fireplace's status and to support safe and intuitive operation.

The following section describes the display states and their meaning.



Display (Boot screen):

- Bluetooth code
- IP adresse



Display (Main screen):

- Current state
- Error messages
- Fuel level
- Flame level

#### CURRENT STATE:

READY	The fireplace is ready for operation. The flames can be switched on (see 2).
WARMING UP	The fireplace is in the start-up sequence and is heating up. The status will automatically change to <b>FIRE ON</b> once ignition is complete.
FIRE ON	The fireplace is operating normally and the start-up process is complete. The flame level can now be adjusted (see 3).
TURNING OFF	The fireplace is shutting down.

#### ERROR MESSAGES:

CALL SERVICE	Internal system fault detected. The fireplace is locked and cannot be started or reset. Contact authorised service personnel.
NO FLAME	Ignition was unsuccessful. Contact authorised service personnel.
TOO HOT TO FILL	The fireplace is too hot to refill. Refilling is only possible once the fireplace has cooled down.
HEATING ERROR	A heating system fault has been detected. Contact authorised service personnel.
LOW FUEL	The fuel level is low. Refill the bioethanol tank.
SPILL DETECTED	Fuel spillage has been detected. Contact authorised service personnel.

## REMOTE CONTROL

The F2 electronic burner may be operated using the supplied remote control, depending on model configuration.

The remote control provides convenient access to the main operating functions of the fireplace and mirrors selected functions of the integrated control panel.

The remote control communicates wirelessly with the burner and is intended for everyday operation within normal indoor range.

### REMOTE CONTROL FUNCTIONS

The following functions are available via the remote control:

- **SWITCHING THE DISPLAY ON / OFF**  
Powers the fireplace display on or off.
- **STARTING AND STOPPING THE FLAMES (START / STOP)**  
Initiates ignition of the flames or shuts them down in a controlled manner.
- **ADJUSTING FLAME LEVEL (LEVELS 1-2)**  
Allows step-by-step adjustment of the flame height within the available range.
- **CHILD LOCK (1+2)**  
The child lock is activated by pressing button 1 and 2 simultaneously for 1-3 seconds. When the child lock is active, remote control operation is disabled. The child lock must be deactivated on the remote control or by restarting the fireplace.

### USING THE REMOTE CONTROL

Ensure that the fireplace is connected to power and in standby mode before using the remote control.

Point the remote control towards the fireplace and press the desired function button. After input, the system may respond with a short delay while internal safety checks are performed.

Allow the system to stabilise between adjustments and avoid pressing multiple buttons simultaneously.

#### **i** NOTE

The remote control is intended for indoor use only.

Always keep the remote control out of reach of children when not in use.

If the fireplace does not respond to remote control input, operate the fireplace via the control panel and refer to the troubleshooting section of this manual.

### BATTERY INFORMATION

The remote control is powered by an internal CR2032 lithium battery.

If the remote control does not respond or the response becomes weak, the battery must be replaced.

Always replace the battery with the same type (CR2032) as specified by Decoflame. Incorrect battery type may result in malfunction.

Dispose of used batteries in accordance with local regulations.



## FUEL FILLING & EMPTYING

This burner is equipped with an electronic pump system designed for safe and controlled handling of bioethanol.

Only approved bioethanol with an alcohol content of 96.5–97.5 % may be used. Refer to the Bioethanol chapter of this manual for further information.

### BIOETHANOL FUEL FILLING PROCEDURE

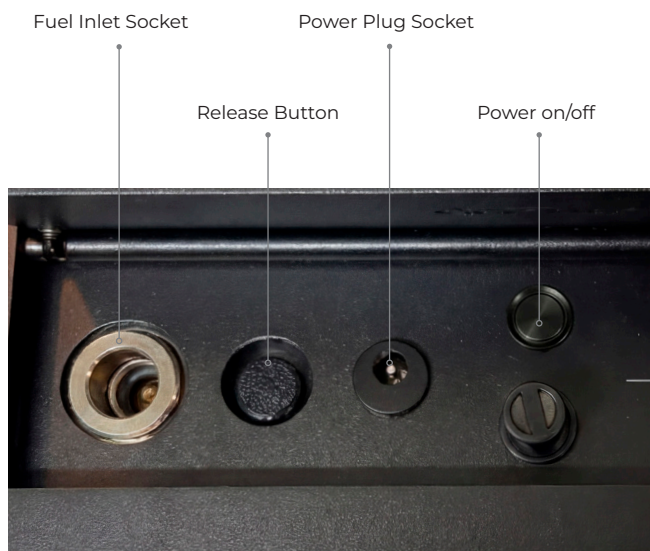
Before filling bioethanol, ensure that the burner is connected to the power supply and switched ON using the main power switch on the burner. The flames must be switched OFF before filling.

### FILLING PROCEDURE

1. Switch on the main power switch on the burner.
2. Insert the filling nozzle firmly into the fuel inlet on the burner.
3. Connect the power plug from the electronic pump to the designated socket on the burner.
4. Place the rubber hose from the pump into the Bioethanol container.
5. Switch on the pump.  
The pump will automatically stop when the maximum fuel level is reached.
6. Remove the filling nozzle by pressing the release button next to the fuel inlet.

### NOTE

- The electronic burner continuously monitors the fuel level. If the fuel level is insufficient, the system will prevent ignition.
- Bioethanol must not be filled while the burner is in operation.
- The ignition process will not start if the system detects that the pump is connected.
- If the pump is connected while the burner is operating, the system will shut down automatically.
- Bioethanol must never be poured onto a hot burner or into open flames.
- Smoking is strictly prohibited during filling and in the immediate vicinity.
- If an unexpected situation occurs, the entire system can be switched off immediately using the main power switch on the burner.
- Allow any spilled bioethanol to evaporate completely before operating the burner.



Scan QR-koden for påfyldnings guide.

### DRAINING OF BIOETHANOL

The electronic pump system can also be used to drain bioethanol from the burner.

Draining of the fuel tank is required if the burner is to be moved, transported, stored, or returned to Decoflame for service or repair.

The same pump used for filling is used for draining by repositioning the filling nozzle on the hose.

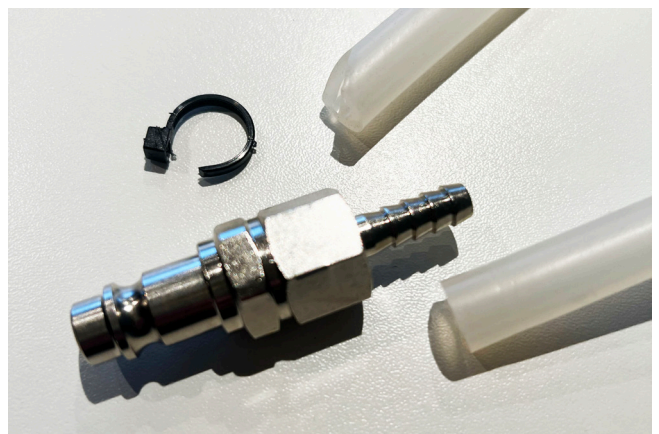
### DRAINING PROCEDURE

The burner must be connected to the power supply and switched ON using the main power switch. The flames must be switched OFF during the entire draining process.

1. Cut and remove the small black cable tie securing the filling nozzle to the hose.  
The cable tie must be removed before the filling nozzle can be detached.
2. Detach the filling nozzle from the hose and attach it to the opposite end of the hose – the end normally placed into the bioethanol container during filling.
3. Insert the filling nozzle into the fuel inlet on the burner.
4. Connect the power plug from the electronic pump to the designated socket on the burner.
5. Place the free end of the hose into a suitable and approved bioethanol container.
6. Switch on the pump.  
Bioethanol is transferred from the fuel tank to the external container.
7. Monitor the process.  
The pump will stop automatically when the fuel tank is empty.
8. Remove the filling nozzle by pressing the release button next to the fuel inlet.
9. Reattach the filling nozzle to the opposite end of the hose so it is ready for future filling.  
Secure the filling nozzle with a cable tie if required.

### NOTE

- The fuel tank must never be drained while the burner is in operation.
- The ignition process will not start if the system detects that the pump is connected.
- If the pump is connected while the burner is operating, the system will shut down automatically.
- Smoking is strictly prohibited during draining and in the immediate vicinity.
- Avoid spillage of bioethanol. Allow any spilled bioethanol to evaporate completely.
- If an unexpected situation occurs, the entire system can be switched off immediately using the main power switch on the burner.



Scan QR code  
for procedure.

## ERROR MESSAGES & TROUBLESHOOTING

This section describes the most common error messages and system states that may occur during operation of the electronic burner, together with the recommended corrective actions.

If the problem cannot be resolved by following the instructions below, switch off the fireplace and contact your authorised dealer or Decoflame.

### GENERAL GUIDANCE

- Always extinguish the flames before starting any troubleshooting.
- Some error conditions require the system to cool down completely before it can be restarted.
- Repeated or persistent error messages indicate that further technical assistance is required.

ERRORS	DESCRIPTION	REQUIRED ACTION
Tray High / Low	The fuel level in the burner tray is too high or too low, which may affect burner performance.	Allow the fireplace to cool down. Restart the system. If the problem persists, contact your dealer.
Call Service	An internal system fault has been detected. The fireplace is locked for safety reasons and cannot be started or reset by the user.	Contact Decoflame or authorised service personnel. Reactivation is only possible after remote system access has been established.
Evap High / Low	The fuel level in the evaporation chamber is too high or too low, which may cause irregular vapour formation.	Allow the fireplace to cool down. Restart the system. If the problem persists, contact your dealer.
No Heat	The heating element does not generate heat, possibly due to a system fault.	Restart the fireplace after cooling. If the error remains, contact your dealer.
No Flame	The burner attempts to ignite but no flame is detected. This may be caused by fuel supply or ignition issues.	Restart the fireplace. If the problem persists, contact your dealer.
Flame Out	The fuel level is too low or the fuel tank is empty.	Do not switch off the power. Refill the fuel tank as described in section: Fuel Filling & Emptying.
Spill Detected	Liquid has been detected, possibly due to overfilling or leakage.	Allow spilled bioethanol to evaporate completely. Do not attempt ignition while a spill is present. Contact your dealer if the issue persists.
MCU Temp High	The controller temperature is too high, which may cause overheating or system shutdown.	Allow the fireplace to cool down completely before restarting.
Low Fuel	The fuel tank is nearly empty.	Refill the fuel tank as described in section: Fuel Filling & Emptying.
Remote Low	The battery level in the remote control is low.	Replace the battery in the remote control.
Sensor Error	One or more sensors are not functioning correctly.	Contact your dealer or Decoflame for service.

## MAINTENANCE & CLEANING

Regular maintenance and correct cleaning are essential to ensure safe operation, optimal performance and long product life of the fireplace.

Before any cleaning is carried out, ensure that the fireplace is completely switched off and that all components have cooled down fully.

### GENERAL MAINTENANCE

The fireplace is designed to require minimal maintenance during normal use.

Glass components are made of toughened, heat-resistant glass. Both glass and metal parts exposed to flame heat may change colour or surface structure slightly over time. This is considered normal wear and does not constitute a product defect.

Regular visual inspection of the burner, glass components and surrounding surfaces is recommended to ensure that no damage, excessive soot or contamination is present.

### CLEANING THE BURNER

The burner must be kept clean and free of dust, debris and residues.

Clean the burner using a lint-free cloth or paper towel together with a non-abrasive cleaning agent, such as bioethanol or another alcohol-based product.

#### NOTE

When cleaning the Flame tray, special care must be taken to avoid contact with the filament. This delicate component can be easily damaged if touched.

### CLEANING GLASS COMPONENTS

Glass panels must be completely cooled before cleaning.

Clean glass using a soft, lint-free cloth and a suitable, non-abrasive glass cleaner.

Avoid scratching the glass surface.

### CLEANING POLISHED STEEL SURFACES

Polished steel surfaces must only be cleaned using a soft, clean cloth.

Paper towels or rough materials may cause scratches and should not be used on polished surfaces.

### PERIODIC CHECKS

- Ensure that ventilation openings are free from obstruction.
- Check that all visible components are intact and undamaged.
- Verify that the remote control functions correctly and replace the battery if required.



### WARNING

- The fireplace must never be cleaned while in operation or while hot.
- Do not attempt to open or service internal components.
- Servicing and repairs must only be carried out by authorised personnel.

Failure to follow these instructions may result in damage to the fireplace and may void the warranty.

## **DISPOSAL & SORTING**

Decoflame bioethanol fireplaces are manufactured from aluminium, stainless steel, glass, copper, plastic and electronic components.

At the end of the product's service life, the fireplace must be disposed of in accordance with applicable local and regional regulations.

### **ELECTRONIC COMPONENTS**

Electrical and electronic components must be disposed of separately and in accordance with local regulations for electronic waste (WEEE).

Electronic components must not be disposed of with household waste.

### **METAL AND GLASS COMPONENTS**

Metal and glass parts can generally be recycled.

Handle glass components with care during disassembly and disposal.

Sorting of materials must be carried out in accordance with local recycling guidelines.

### **ENVIRONMENTAL CONSIDERATIONS**

Most components of Decoflame bioethanol fireplaces are recyclable.

Correct disposal and material sorting contribute to reduced environmental impact and responsible use of resources.

For further information on correct disposal, contact your local waste disposal authority or recycling centre.

## COMPLAINTS, WARRANTY & SERVICE

Decoflame ApS provides a 24-month right of complaint, calculated from the date of purchase at Decoflame ApS.

The right of complaint covers documented defects attributable to material or manufacturing faults.

The right of complaint is a supplement to the buyer's statutory rights under applicable Danish and EU legislation.

### NOTE

Repair or replacement does not extend the complaint period.

The product must be purchased from an authorised Decoflame dealer and installed by an authorised service technician, where required.

### THE RIGHT OF COMPLAINT DOES NOT APPLY TO

The right of complaint does not apply to conditions resulting from normal use, wear or external influences, including:

- Cosmetic conditions (colour changes, patina, corrosion, oxidation, wear of glass and surface finishes)
- Normal wear and ageing
- Damage occurring after delivery (transport, storage or handling)
- Damage caused by external influences (fire, flooding, frost, lightning, etc.)
- Incorrect installation, incorrect use or lack of maintenance
- Modifications or repairs carried out by unauthorised persons
- Use of non-original or non-approved components
- Commercial use of the product

### IN THE EVENT OF A COMPLAINT

Complaints must be submitted to the dealer from whom the product was purchased.

The following documentation must be provided:

- Order number or CE marking
- Product serial number
- Valid proof of purchase
- Written description of the fault
- Photographic documentation

Decoflame ApS determines whether the complaint is justified and decides on the appropriate remedy.

To ensure that the right of complaint is valid and active, the service form must be completed. See the section Service & Support.

### WEAR PARTS

The fireplace is designed for long service life when correctly installed, used and maintained.

The right of complaint does not apply to wear parts.

Wear parts are components subject to natural wear during normal operation and therefore require regular inspection and replacement.

Wear parts include:

- Hoses (external filling pump and siphon system)
- Seals
- Igniters
- Heating element
- CO<sub>2</sub> sensor
- Flame Tray

Indicative replacement intervals:

- Hoses: after approx. 1,000 operating hours or 2–5 years
- Igniters: after approx. 1,000 start/stop cycles or in case of malfunction
- Heating element: replace as required
- CO<sub>2</sub> sensor: replace as required

All service work and replacement of wear parts must be carried out exclusively by a Decoflame ApS-approved or instructed service technician.

Failure to comply with service and maintenance requirements may result in loss of the right of complaint.

### SERVICE & SUPPORT

The service form must be completed via:

- <https://www.decoflame.dk/service>
- <https://www.decoflame.com/service>

Contact Decoflame ApS for service:

Telephone:  
+45 96 30 48 00 (extension 4)

Applicable complaint conditions are stated in Decoflame ApS' General Terms of Sale and Delivery.



## BIOETHANOL

BIOETHANOL IS A HIGHLY FLAMMABLE FUEL AND MUST BE HANDLED WITH CARE.

This fireplace is designed to operate with liquid bioethanol fuel only. Improper fuel quality, unsafe handling or incorrect storage may result in fire, personal injury, property damage or malfunction.

### APPROVED FUEL QUALITY

Only bioethanol with an alcohol concentration of 96.5–97.5 % (v/v), free from additives and oils, may be used.

#### ! REQUIREMENT

Use only liquid bioethanol of 96.5–97.5% alcohol purity. Do not use viscous, gel-like or scented products. Do not add oils, fragrances or any other substances.

Bioethanol must be at normal room temperature before ignition. If the fuel is too cold, ignition may be difficult or unstable.

### STORAGE CONDITIONS

Always follow the instructions on the bioethanol packaging.

- Store bioethanol securely and out of reach of children.
- Store only in the original, correctly labelled container.
- Keep the container tightly closed.
- Store in a relatively cool, dry and well-ventilated area, away from ignition sources.
- Keep away from oxidising agents and incompatible materials.
- Take preventive measures against static electricity generation.

#### REQUIREMENT

Bioethanol must be stored in a safe manner in accordance with applicable local regulations.

## GENERAL SAFETY PRECAUTIONS WHEN HANDLING BIOETHANOL

Preventive measures:

- Avoid inhalation of vapours.
- Avoid contact with eyes, skin and clothing.
- Persons prone to skin allergy or respiratory disease should avoid direct contact with bioethanol.
- Follow general chemical handling precautions (hygiene, ventilation, protective measures).

### NOTE

If bioethanol is spilled, allow it to evaporate completely before operating the fireplace. Ventilate the room without creating draughts.

## FIRE PREVENTION MEASURES

Due to the highly flammable nature of bioethanol, all fire safety precautions must be followed strictly.

- Protect the container from overheating.
- Store bioethanol in a fire-resistant container and keep it out of reach of children.
- Avoid contact with heat, sparks and open flames.
- Keep away from incompatible materials such as metal or alkaline products.
- Flash point: 13 °C  
Boiling point: 78 °C
- The fireplace may be difficult to ignite if the bioethanol temperature is below room temperature.

## FIRST AID AND EMERGENCY GUIDANCE

If bioethanol contacts eyes or skin, follow the instructions on the bioethanol packaging and seek medical guidance if symptoms persist.

If ingestion is suspected, contact local poison control / medical services immediately for further guidance.

## CLASSIFICATION AND REGULATORY RESPONSIBILITY

Denatured bioethanol is classified as:

- Flammable Liquid – Category 1B (flammability)
- Class 3, Packing Group II (transport classification)
- UN 1170 (identification number)

Bioethanol is regulated by various standards and regulations globally. Users must familiarise themselves with and comply with applicable requirements for lawful and safe storage, handling, decanting and use of this fuel.

## RECOMMENDED FUEL

Decoflame recommends using Decoflame bioethanol where available. For purchasing guidance and approved products in your market, contact your nearest Decoflame retailer.

### DO NOT



- Do not smoke when handling, transferring or filling bioethanol.
- Do not pour bioethanol onto a hot fireplace or into open flames.
- Do not handle bioethanol near heat sources, sparks or open flames.

### PROHIBITED USE



The following actions are strictly prohibited and will void the warranty:

- Mixing bioethanol with other fuels
- Adding additives, oils, scents or colouring agents
- Using fuels other than approved bioethanol (96.5–97.5 %)
- Using bioethanol for purposes other than fireplace operation



## SYMBOL EXPLANATION

The symbols used in this manual are intended to provide clear and immediate communication of important safety information, warnings and operating instructions.

The symbols highlight actions that must not be performed, conditions requiring special attention, and general safety and health hazards associated with the use of the bioethanol fireplace.

All symbols must be fully understood and strictly observed. Failure to comply with the indicated instructions may result in fire hazard, personal injury, malfunction and loss of warranty and right of complaint.

If a symbol appears without accompanying text, its general meaning applies as defined in this symbol explanation.



Do not refill directly onto the flames



Do not refill a hot burner



Do not place the bioethanol fireplace close to combustible materials



Protect the fireplace from draughts



No smoking



Do not blow into the flames



Do not touch the flames



Health hazard



Keep suitable fire extinguishing equipment available



Follow instructions regarding fuel and fire blanket



Warning – combustible material



*Installation and use of the fireplace must comply with all applicable national and local regulations, including requirements from local fire authorities.  
All specifications are subject to product tolerances and ongoing technical development. Typographical errors and technical inaccuracies are reserved.  
This manual may be translated into other languages. In the event of discrepancies or differences in interpretation, the English version shall prevail.  
Decoflame ApS reserves the right to make changes to products and documentation without prior notice.*

*For further information, please refer to Decoflame's General Terms of Sale and Delivery.*